# RUSPERT® ZERO·STAIN

REPLACEMENT OF STAINLESS STEEL

Everlasting Chrome Free Never-ending Ruspert

We will always make the proposal with consideration to our global environment.

**Environmental-friendly** 













## RUSPERT® ZERO·STAIN

Zero stain is a completely chrome-free surface treatment.

Products treated by it can be the replacement of stainless steel. This is an environmental-friendly technology which can greatly improve the anti-corrosion function of zinc-nickel alloy plating.



#### **Features**

## 01 Environmental-friendly

Free from the hazardous substance such as hexavalent chromium, trivalent chromium,lead,cadmium,mercury.

## 02 Superior anti-corrosion

Superior anti-corrosion function can be reached thanks to the tenacious coating film. With the thin-double-layer coating, stable shielding effect and high rust prevention performance are realized.

## 03 Appearance

Stainless color can be achieved without damaging the appearance of zinc - nickel alloy plating film .

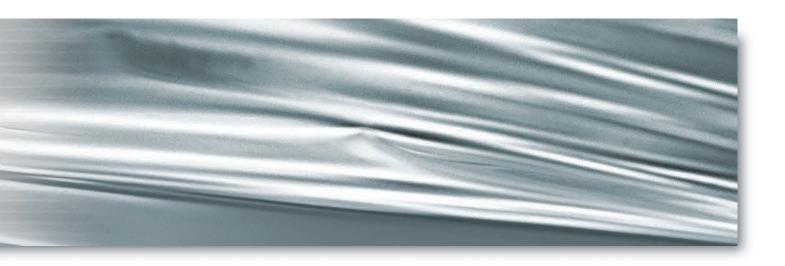
## 04 Go- No Go fixed gauges

Because of the baking film is coated on the even zinc - nickel alloy plating, the bolts and nuts can be fastened smoothly without overtapping.

## 05 Lubricity

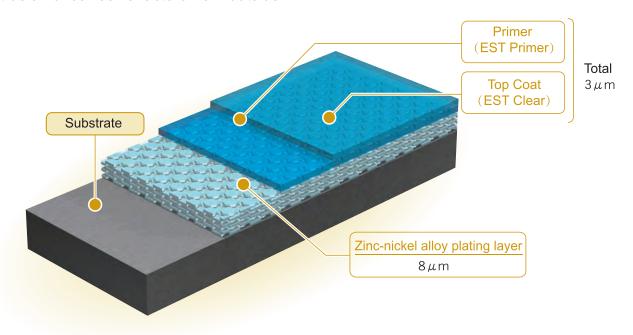
Lubricity can be adjusted with topcoat which will well improve the operation function for drilling and fastening work.



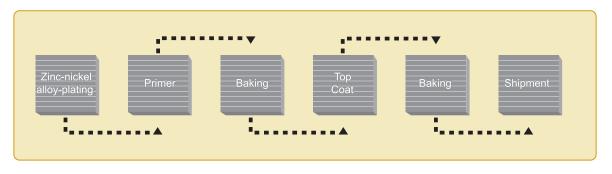


## Coating film structure

The first layer acts a high self-sacrificial galvanic effect of Zn-Ni alloy plating, the second layer of primer make an excellent adhesion performance, and the third layer prevents intrusion of corrosive factors from outside .



## Standard treatment process(Dip-spin method)



#### **Coating Performance**

•Basic performance: Salt spray test (JIS Z 2371) ——2000 Hours

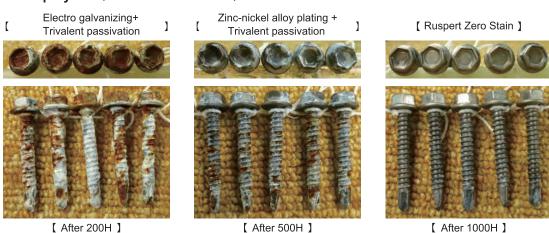
Combined cycle test (JASO M609-91) —— 200 Cycles

•Test sample: M5×35 Self drilling screw

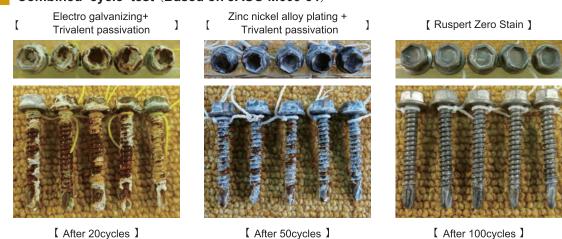
•Test method: Fasten the bolt on the steel plate (thickness:2.3mm) with electrically impact driver, doing

the tests below after extracting the bolts.

#### Salt spray test (Based on JIS Z 2371)



#### Combined cycle test (Based on JASO M609-91)



Remarks:The experimental data above are the results of tests but the performance may have deviation when used in different conditions

